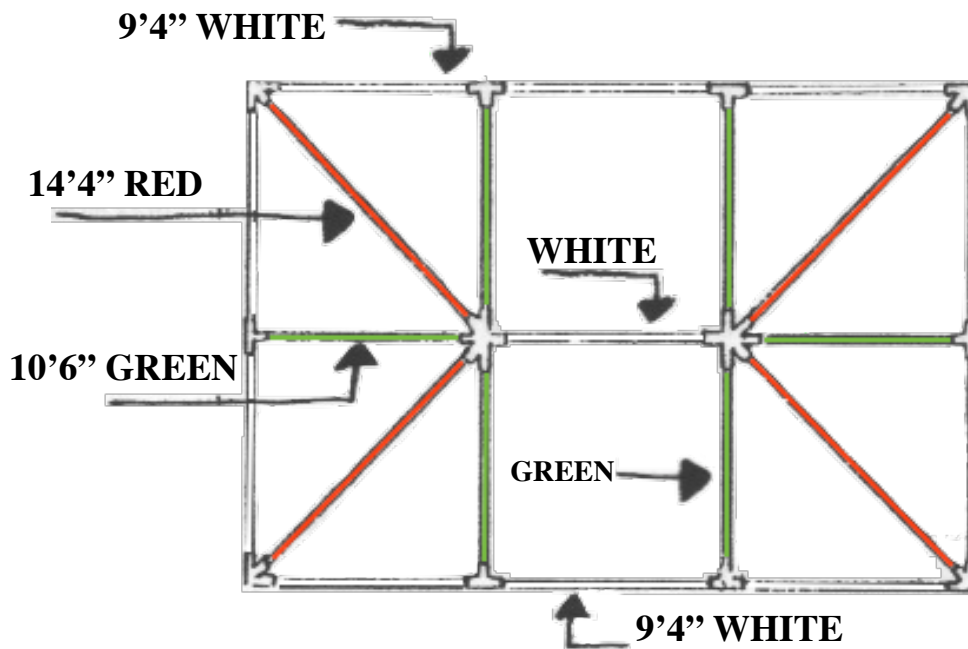


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20' X 30' X 8' FRAME TENT DIAGRAM



PARTS

- 2 — 6-WAY CROWN FITTINGS
- 4 — CORNER FITTINGS
- 6 — TEE FITTINGS
- 10 — 7'8" BLACK PIPE (LEGS)
- 11 — 9'4" WHITE PIPE (SPREADERS)
- 6 — 10'6" GREEN PIPE (RAFTERS)
- 4 — 14'4" RED PIPE (HIP RAFTERS)

ASSEMBLY INSTRUCTIONS 20' X 30' X 8' FRAME TENT

1. Lay out all **6-WAY CROWN FITTINGS**, **CORNER FITTINGS**, and **TEE FITTINGS** as outlined in the diagram. Lay out **14'4" RED PIPE (HIP RAFTERS)** between corners and crowns. Lay out **10'6" GREEN PIPE (RAFTERS)** between tees and crowns. Lay out **9'4" WHITE PIPE (SPREADERS)** between corner and tee fittings, and between the two 6-way crown fittings to assure tent placement will be as desired. **DO NOT ASSEMBLE AT THIS TIME.**
2. Insert two **14'4" RED PIPE (HIP RAFTERS)** into one **6-WAY CROWN FITTING** and insert nails. Then insert three **10'6" GREEN PIPE (RAFTERS)** into the same crown and insert nails.
3. Insert **9'4" WHITE PIPE (SPREADER)** into **6-WAY CROWN FITTING**, then insert nail. Then insert opposite end of spreader into the second crown and insert nail. Repeat step two to insert remaining rafters and hip rafters into second crown.
4. Insert **14'4" RED PIPE (HIP RAFTERS)** into **CORNER FITTINGS** and insert nails. Insert **10'6" GREEN PIPE (RAFTERS)** into **TEE FITTINGS** and insert nails.
5. Insert **9'4" WHITE PIPE (SPREADERS)** into **CORNER FITTINGS** and **TEE FITTINGS** and insert nails to assemble the frame's perimeter.
6. Place canopy over frame and pull tight. Secure canopy to frame with buckle straps. Tighten corner buckles first.
7. Raise one short side of canopy high enough to insert the **7'8" BLACK PIPE (LEGS)** into the **CORNER FITTINGS** and insert leg lock pins.
8. Raise opposite short side of the canopy and install legs in remaining **CORNERS FITTINGS** and insert leg lock pins.
9. Once standing, insert remaining legs into **TEE FITTINGS** and insert leg lock pins.
10. The canopy and frame can now be tied down. **ONLY** tie down at **CORNER FITTINGS** or **TEE FITTINGS**. Do not tie to pipe as it may bend.