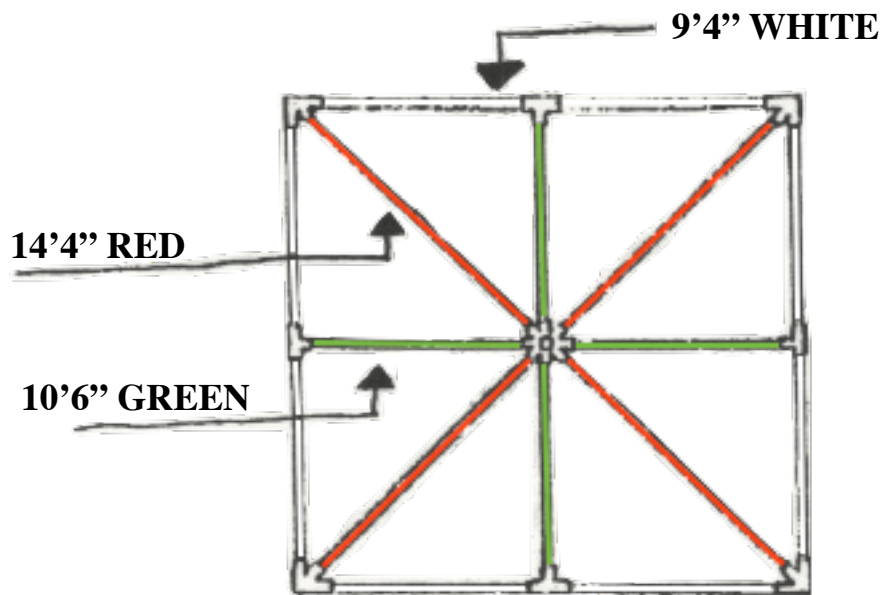


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20' X 20' X 8' FRAME TENT DIAGRAM



PARTS

- 1 — 8-WAY CROWN FITTING
- 4 — CORNER FITTINGS
- 4 — TEE FITTINGS
- 8 — 7'8" BLACK PIPE (LEGS)
- 8 — 9'4" WHITE PIPE (SPREADERS)
- 4 — 10'6" GREEN PIPE (RAFTERS)
- 4 — 14'4" RED PIPE (HIP RAFTERS)

ASSEMBLY INSTRUCTIONS **20' X 20' X 8' FRAME TENT**

1. Lay out **8-WAY CROWN FITTING**, **CORNER FITTINGS**, and **TEE FITTINGS** as outlined in the diagram. Lay out **9'4" WHITE PIPE (SPREADERS)** between corner and tee fittings to assure tent placement will be as desired. **DO NOT ASSEMBLE AT THIS TIME.**
2. Insert one **14'4" RED PIPE (HIP RAFTER)** in **8-WAY CROWN FITTING** fitting and insert nail. Then insert opposite end of hip rafter into **CORNER FITTING** and insert nail.
3. Insert **10'6" GREEN PIPE (RAFTER)** into next adjacent fitting on **8-WAY CROWN FITTING** and insert nail. Insert opposite end of rafter into **TEE FITTING** and insert nail.
4. Repeat steps 1 & 2 while moving clockwise from where you started until all eight fittings have pipes and all eight pipes are attached to **CORNER FITTINGS** and **TEE FITTINGS**.
5. Place eight **9'4" WHITE PIPE (SPREADERS)** into **CORNER FITTINGS** and **TEE FITTINGS** to assemble the perimeter frame, then insert nails.
6. Place canopy over frame and pull tight. Secure canopy to frame with buckle straps. Tighten corner buckles first.
7. Raise one side of canopy high enough to insert the **7'8" BLACK PIPE (LEGS)** into the **CORNER FITTINGS** and insert leg lock pins.
8. Raise opposite side of the canopy and install legs in remaining **CORNERS FITTINGS** and insert leg lock pins.
9. Once standing, insert remaining legs into **TEE FITTINGS** and insert leg lock pins.
10. The canopy and frame can now be tied down. **ONLY** tie down at **CORNER FITTINGS** or **TEE FITTINGS**. Do not tie to pipe as it may bend.